#### **Aesthetic Qualities**

LEFT Zirconia Full Crowns SHT (Polished only)

RIGHT

Zirconia Full Crowns (same as on left), SHT (Polished) + ZR STAIN





Using ZEO CE LIGHT ZR STAIN allows crown shades to be expressed with excellent aesthetics, as shown in the picture. The characterizing steps are as follows:

- Apply Light Orange, Brown, Dark Brown and Amber on cervical areas to express cervical colors.
- Apply White and Milky in the middle of the crown to express crown shades
- 3. Apply Gray, Blue, Black, White on incisor areas to express translucency.
- 4. Apply Glaze and Opal Glaze on the whole crown to express the translucency and glossiness of the crown surface.

Fluorescence is added to each shade, and the fluorescent coloring as seen in the picture is obtainable under black light. Also, the degree of fluorescence can be enhanced by applying the special color "Fluorescent" on the surface layer.



#### **Firing Program**

	Start Temp.	Drying Time (min.)	Heat Rate (°C/min.)	Vacuum Rate (kPa)	Vacuum Release (°C)	Firing Temp.	Hold Time (min.)	Cooling (min.)
Full contour zirconia	550	4	45	-97	850	850	1	0
Porcelain fused to zirconia	550	4	60	-97	850	850	1	0



#### **Product Lineup**



ZEO CE LIGHT ZR
STAIN

Controlled Medical Device Ceramics materials ZEO CE LIGHT ZR Identification Number: 227AFBZX00042000

#### Single Items

ZEO CE LIGHT ZR STAIN 3.5g (2 mL) ZEO CE LIGHTZR STAIN Liquid (10 mL)

Manufacturer

YAMAKIN CO., LTD. 1090-3 Otani, Kamibun, Kagami-cho, Konan-shi, Kochi, 781-5451 Japan Head Office: 3-7 Sanadayama-cho Tennoji-ku Osaka 543-0015, Japan Branch Office: Tokyo, Osaka, Sendai, Nagoya, Fukuoka, JAPAN Factory and R&D: Kochi, JAPAN P: +81-887-55-0281 F: +81-887-55-0053

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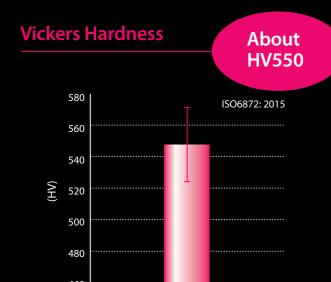


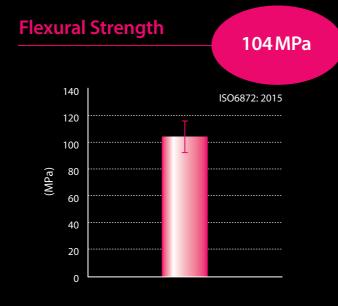
STAIN for ZR & PFZ



# ( ) ZEO CE LIGHT **ZR STAIN**







	ZR STAIN	ISO 6872: 2015
Solubility (μg/cm²)	9	Less than 100
Flexural Strength (MPa)	104	More than 50
CTE (50°C~500°C) (×10 <sup>-6</sup> K <sup>-1</sup> )	7.5	_

## Fluorescence and Opalescence

Special shade lineup: "Fluorescent" and "Opal Glaze" To express natural teeth color

#### **Fluorescence**

All lineup has fluorescent already but "Fluorecent" can be used for enhancing fluorescence more.



Pellet of Zirconia Without Fluorescent



#### **Opalescence**

Opal Glaze can be used to express opalescence like natural teeth.

#### **Under Reflected Light**







Pellet of Zirconia

Pellet of Zirconia Without Opal Glaze



Pellet of Zirconia

### Shifting to A~D Shade

