Luna-Wing

LED CURE Moster

\*vamakin

Hybrid Composite Resin for C&B

# LED CURE Moster

e Your Tim

LED Light Curing Machine

## 

OA3

Porcelain Fused to Metal

DA3

una-Wing

### Fabricating Time\*

\*Fabricating Time is estimated by calculating only firng time and curing time for porcelain and Luna-Wing respectively.

Approximate Firing/Curing Time (tested at YAMAKIN)				
	Opaque	Dentine	Enamel	Total
PFM	30min.*	10min.*	10min.*	50min.*
🕖 Luna-Wing	40sec.**	10sec.**	90sec.**	2min 20sec.**

\*The time varies depending on furnaces \*\*Cured with LED CURE Master

For Higher Properties

High-Class Indirect Composite Resin

For more information, go to the website at www.yamakin-global.com/twiny

2min. 20sec.

Luna-Wing



#### **Basic Layering Steps for Luna-Wing**







2 Apply Opaque + Light Cure



3 Apply Dentine + Light Cure





4 Apply Enamel + Light Cure









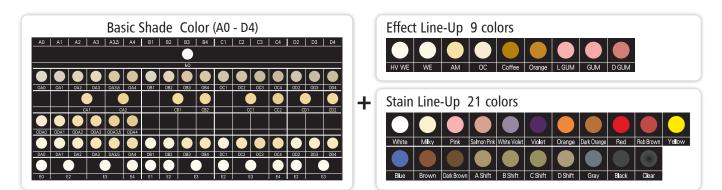


6 Finish

5 Polish & Glaze



### **Extensive Color Variation**



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