Related Products

Hybrid Ceramics Block for CAD/CAM



Achieved Outstanding Physical Properties, High-Speed Polishing and Fluoride Sustained Release



	QTY per box	Size			
Shade		S	M	L	
		2 notch		1 notch	
A1	A2 A3 3-LT 3.5		_		
A2			,		
A3		./	V	./	
A3-LT		•	_	•	
A3.5			✓		
A4			_		

Material Property (Reference Value)

Flexural Strength(MPa)		Vickers hardness*	Radiopacity	Fluoride
Three-point flexural test*1	Biaxial flexure test*2	(HV0.2)	and Fluorescence	Sustained Release
235	290	85	✓	✓

Hybrid Ceramics Block for CAD/CAM



Multi-Layered Hybrid Ceramics Block with Natural Gradation for Higher Aesthetics



	0.777	Size		
Shade	QTY per box	S	M	L
		1 notch		1 notch
A2-GR				
A3-GR	3 pcs	✓		✓
A3.5-GR	A3.5-GR			

Related Products



Polisher containing diamond particles **C&B DIAMOND POLISHER** NET. 8g



Polisher containing diamond particles **C&B NANO DIAMOND**

POLISHER

Recommended for use of KZR-CAD HR BLOCK 3, GAMMATHETA

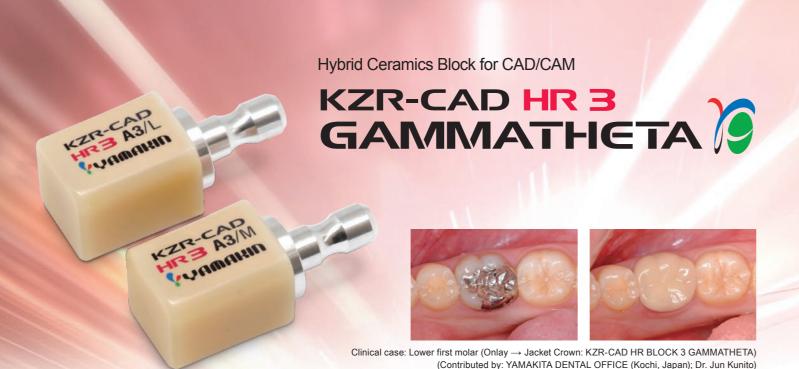
The actual color of the product, model and package may differ from the photographs due to printing ink and shooting conditions.

YAMAKIN CO., LTD. 1090-3 Otani, Kamibun, Kagami-cho, Konan-shi, Kochi, 781-5451 Japan

Head Office: 3-7 Sanadayama-cho Tennoji-ku Osaka 543-0015, Japan Branch Office: Tokyo, Osaka, Sendai, Nagoya, Fukuoka, JAPAN Factory and R&D: Kochi, JAPAN P: +81-887-55-0281 F: +81-887-55-0053 http://www.yamakin-global.com E: contact@yamakin-gold.co.jp

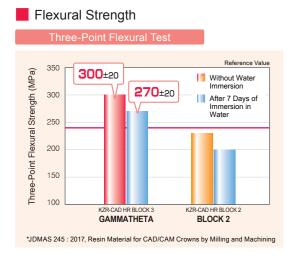


^{*1:} Three-point bending test: JIS T 6517
*2: Biaxial flexure test: ISO6872 (Diameter of supporting disc: 12 mm)
Note: The figures given are for reference purposes and are not specification.

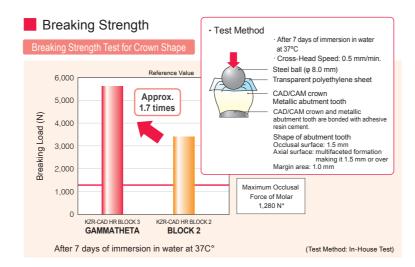


High Strength Suitable for Molars with Fluoride Sustained-Release Property

The KZR-CAD HR Series is the Fruit of YAMAKIN's Research and Development



It has been confirmed that the value of three-point flexural strength after 7 days of immersion in water at 37°C is 240 MPa and over, conforming to the standard JDMAS 245:2017.

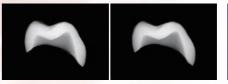


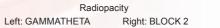
Breaking strength of a crown shape was tested assuming use on a molar. GAMMATHETA has a breaking strength approx. 1.7 times that of BLOCK 2. Moreover, it has been confirmed that the value significantly exceeds the assumed value for the maximum occlusal force of molars, 1280 N, approx. 130 Kg. *Braun S, et al.: A study of bite force, part 1: Relationship to various physical characteristics. Angle Orthod, 65, 367-372, 1995.

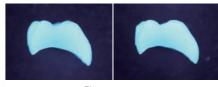
Succession of Features from BLOCK 2 for Clinical Cases

Radiopacity and Fluorescence

GAMMATHETA's radiopacity and fluorescence are equivalent to BLOCK 2.

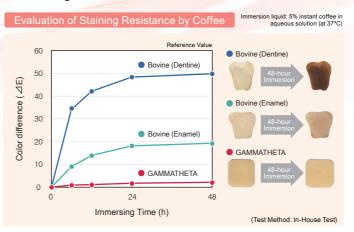




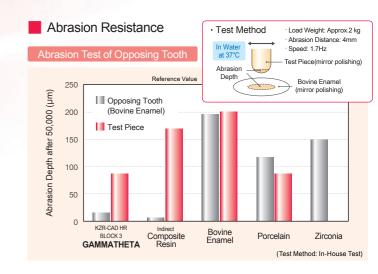


Fluorescence
Left: GAMMATHETA Right: BLOCK 2

Staining Resistance

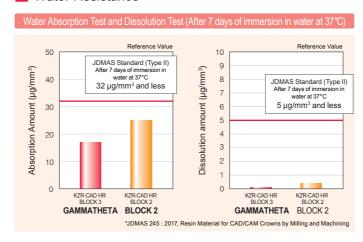


Since GAMMATHETA is polymerized to a high degree by heat processing, its excellent staining resistance is confirmed; it is hard to discolor in the long term and long-term endurance of aesthetic quality can be expected. This has been confirmed by studies comparing extracted teeth of bovine (Enamel and Dentine).



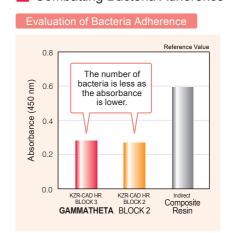
GAMMATHETA is less likely to be worn away. At the same time, it is less likely to damage the opposing tooth, and the problems caused by losing occlusion balance are rendered less likely to occur.

Water Resistance

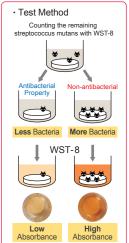


Since GAMMATHETA is more highly filled with inorganic fillers than BLOCK 2, it has high stability against water; also absorption and dissolution amounts are greatly reduced

Combatting Bacteria Adherence



GAMMATHETA maintains its outstanding strength and durability; moreover, it has an anti-bacteria-adherence property which is equivalent to BLOCK 2, thanks to optimization of the amount of fluoride sustained release filler added.

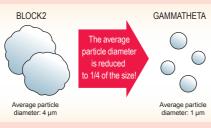


WST-8 : Colorimetric indicator for bacterial cell detection

Exhibits Both High Strength and Fluoride Sustained Release Property

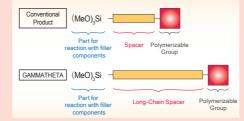
Filler technology

While the average particle diameter of inorganic fillers contained in BLOCK 2 is approx. 4 µm, the particle diameter of inorganic filler for GAMMATHETA is approx. 1 µm. The mechanical strength of GAMMATHETA is enhanced by highly filled fine fillers. It also contains fluoride sustained release filler, the same as BLOCK 2.



Surface treatment

Long-Chain Spacer Silane Coupling Agent, with outstanding water resistance, is used for the surface treatment of the inorganic fillers for GAMMATHETA. This helps fillers stay highly filled and enhances integration with the resin; as a result, its strength as a hybrid material is greatly improved.



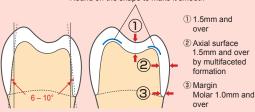
Since elution of components from a material has an impact on the degradation of its strength, GAMMATHETA is designed to exhibit maximum function with the minimum amount of fluoride sustained release. GAMMATHETA has higher strength and durability than BLOCK 2 and exhibits anti-bacteria-adherence properties equivalent to BLOCK 2 at the same time.



1 Tips for Forming Abutment Tooth

Important Note of Forming

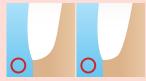
Round off the shape to make it smooth



Note: Please prepare a sufficient thickness depending on the case.

Forming Margin Area

<Recommended Examples>



Rounded Shoulder Deep Chamfer

<Contraindicated Examples>



J-Margin Knife-Edge **Under Cut** Deep Shoulder

2 Flow of Making CAD/CAM Crowns



Making a Model



2 Scanning the Model *Delcam Japan Co., Ltd (iMetric D102i)



3 Setting GAMMATHETA *Roland DGA Corporation (Dental Milling Machine DWX-50)



4 Completion of Milling (L size)



6 Cutting Sprue



6 Remove Sprue Mark with a Carborundum Point



Removing Scratches with a Silicone Point



Polishing with a Robinson

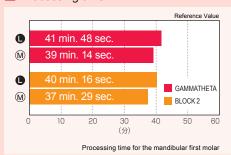


Polishing with a Cotton Buff



Completion

Processing time



GAMMATHETA can be milled with both dry- and wet-type milling machines.

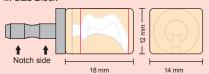
Milling time for GAMMATHETA is approx. the same as for BLOCK 2

Size of Block and Crown

Anatomical Crown Size (width only)*

Part of Tooth	Maximum Value (mm)
The first molar (Mandibular)	12.6

M Size Block



Even though the size of the mandibular first teeth is the maximum value, M size block is available. Select the size of block considering the milling time and use of milling bur.

Polishing Time



GAMMATHETA can be polished with an alumina polisher, but C&B DIAMOND POLISHER or C&B NANO DIAMOND POLISHER, which contain diamond particles. are recommended for smooth, quick polishing



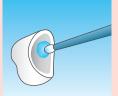
"HANIHARA, K., and KOIZUMI, K. (1979). Sexing from Crown Diameters in the Permanent Teeth by Discriminant Function Method. Journal of the Anthropological Society of Nippon, 87(4), 445-456.

3 Tips for Setting



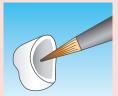
Sandblasting with Alumina

Blast with 50µm alumina particles at a pressure of 0.2 - 0.3 MPa.



Washing with Phosphoric Acid or cleaner

After trial, always wash the inside of the crown with phosphoric acid or cleaner (Multi Etchant and etc.), then rinse and dry to remove saliva and blood proteins.



Surface treatment

Apply surface treatment agent containing silane coupling for ceramics inside of the crown, and then dry



4 Tooth Surface Treatment

Wash tooth and perform surface appropriate instructions for the



6 Cement Application

Apply resin cement for CAD/CAM hybrid ceramics block inside the the proper operational instructions



6 Pressing Down and Light-Curing

Press it down to fit and light-cure in accordance with normal operational instructions. Then, remove surplus cement and light-cure sufficiently as a final curing.

Traceability Sticker

Traceability stickers for each clinic and laboratory are enclosed with each block.

Lot number, shade, and size are indicated on the sticker.



The traceability sticker, actual size

Certification Sticker for CAD/CAM crowns by JDMAS

Certification Sticker for CAD/CAM crowns by JDMAS The certification sticker is attached to product which is confirmed to conform with the standard JDMAS 245:2017 and confirmed as suitable for use on molars by the Japan Dental Materials Manufacturers Association. A rectangular sticker is attached on a box of one. A round sticker is attached on a box of five.

Note: Flexural strength testing is required to be done by a third-party testing body which is assigned by the Japan Dental Materials Manufacturers Association, using test jigs and protocols prescribed by the Japan Dental Materials Manufacturers Association.





1 pc

5 pcs





Hybrid Ceramics Block for CAD/CAM

Hybrid Ceramics Block for CAD/CAM

KZR-CAD HR 3 GAMMATHETA





	QTY per box	Size			
Shade		S	М	L	
	po. sox		1 notch		
A2					
A3	1 pc		✓	✓	
A3.5]			1	
A2					
A3	5 pcs		✓	✓	
A3.5					

Size (a = Width, b = Depth, c = Height, Unit: mm) Size S (a10, b12, c15) M (a12, b14, c18) L (a14.5, b14.5, c18)

Material Properties (Reference Value)

Three-Point Flexural Strength(MPa)		Vickers hardness*	Radiopacity	Fluoride Sustained
Without Water Immersion	After 7 Days of Immersion* in Water	(HV0.2)	Fluorescence	Release
300 ± 20	270 ± 20	90 ± 5	✓	✓