

ACCENT.



Z80 CB LIGHT

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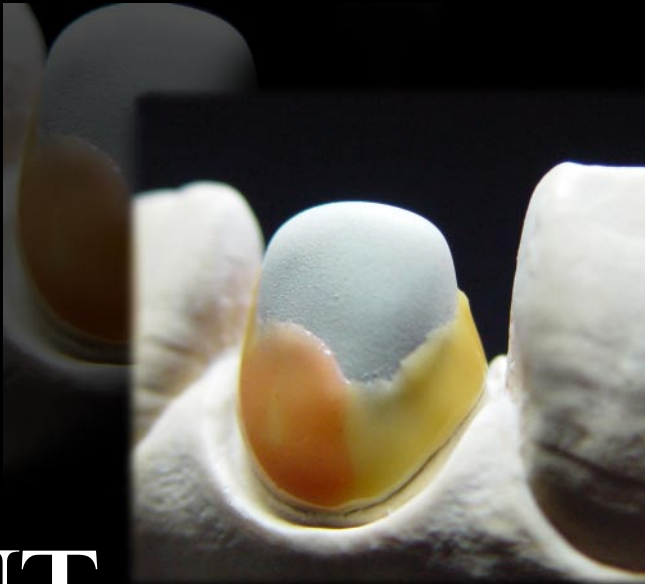
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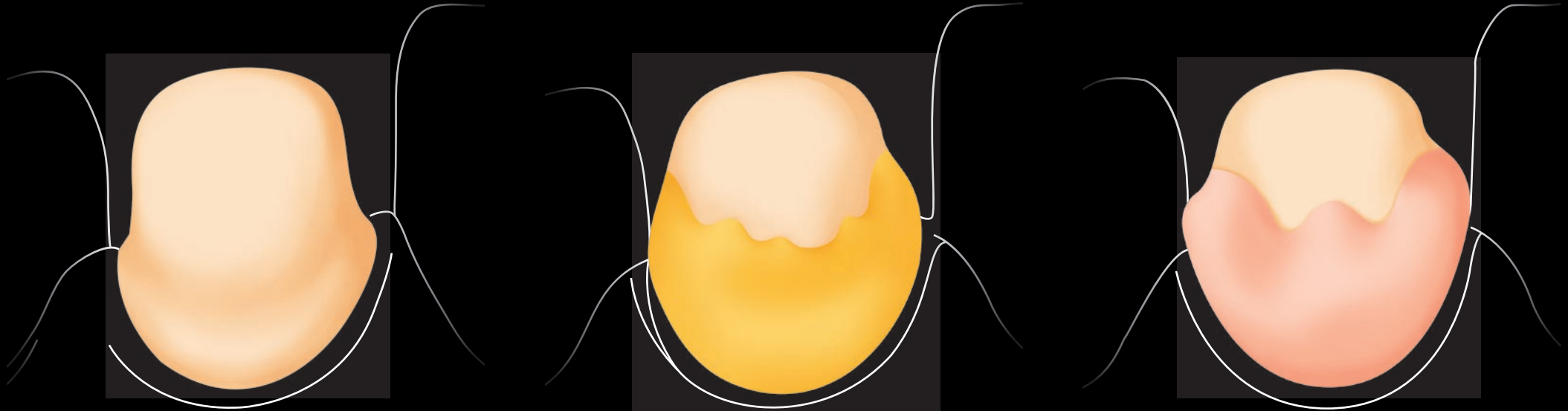
All porcelain powder in pictures is specially colored for distinguishing each part.



ACCENT.

# ACCENT.

## STEP.1



■ Opaque

■ Opaque  
■ Opaque Dentine

■ Opaque  
■ T-Salmon

### STEP.1



## Cervical Accent

**STEP.1** After forming **Opaque Dentine**, **T-Salmon** is formed

- **Opaque Dentine** controls reflection from opaque layer especially at thinner case of cervical area and gets enough dentine chroma.
- Use **T-Salmon** to express the transparent pinky color at cervical area.

### Mixing Procedure

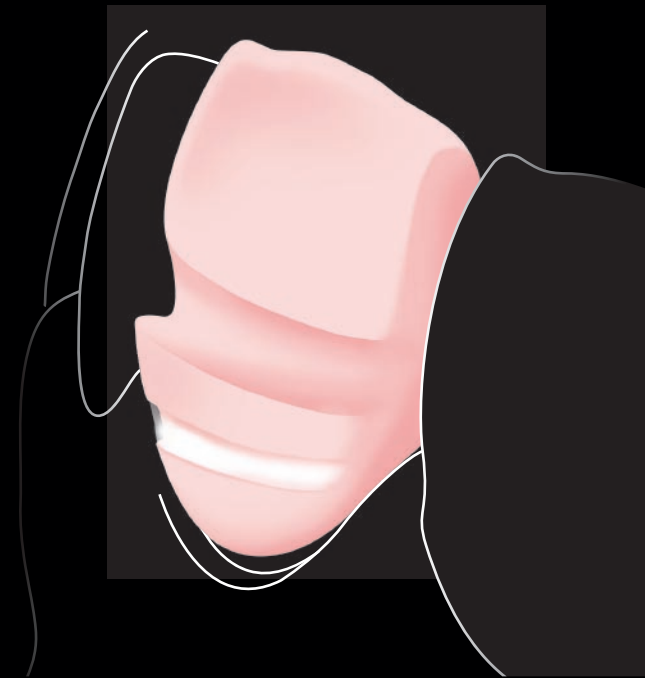
- In case thickness of cervical area is not enough, mix and use **Opaque Dentine** and **T-Salmon** in the ratio of 3:1.

### Two-layers Procedure

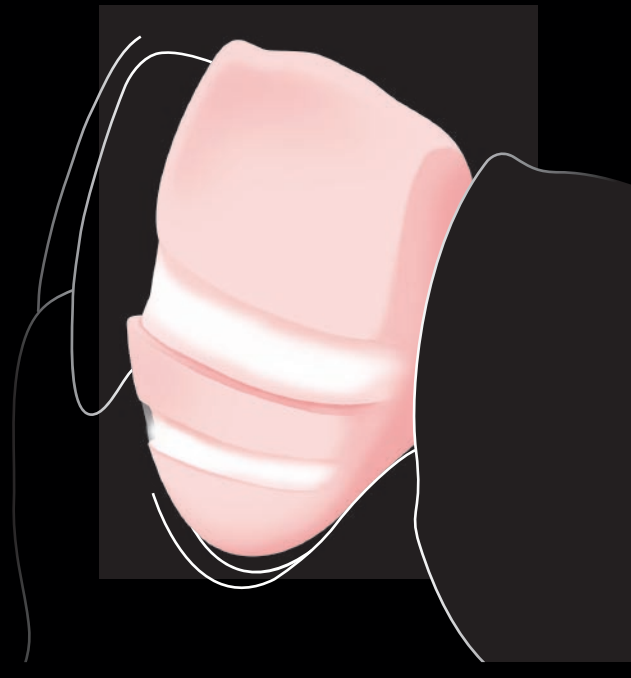
- In case thickness at cervical area is enough, form **Opaque Dentine** and **T-Salmon** by two-layers.

# ACCENT.

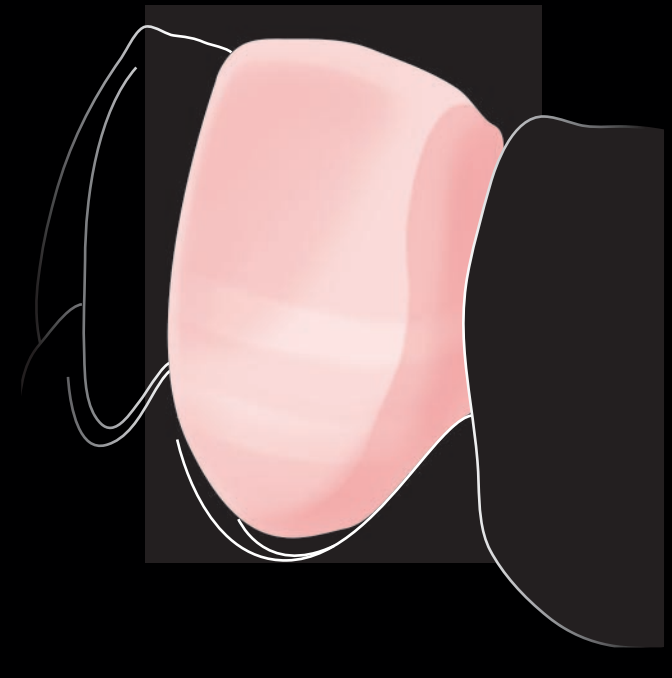
## STEP.2



■ Dentine  
■ Snow White



■ Dentine  
■ Snow White



■ Dentine  
■ Snow White

## STEP.2



First white band



Second white band

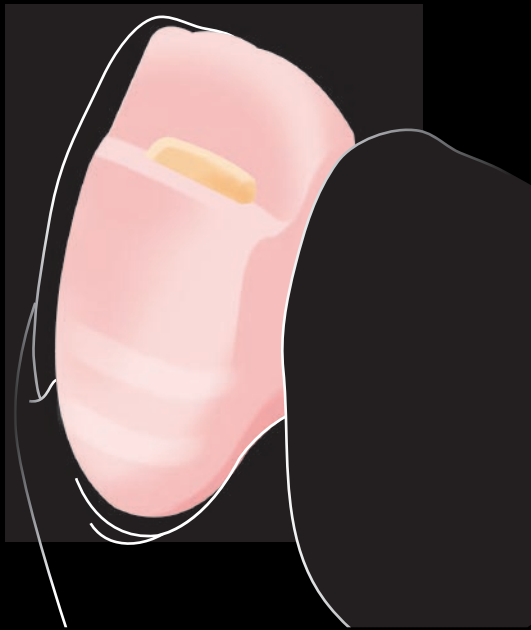
## White Accent

### STEP.2

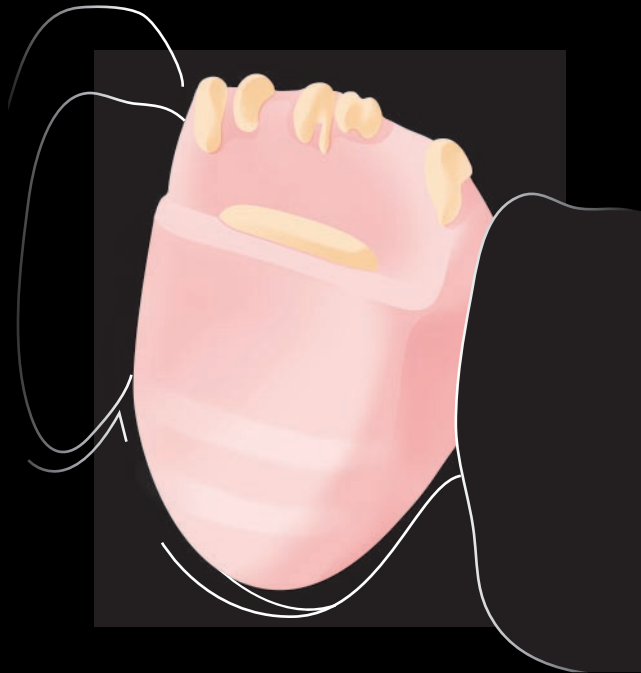
- After finishing regular cut-back, do concave cut-back for giving white band at cervical area of **Dentine**. Then apply **Snow White** and cover up by **Dentine**.
- To weaken the white band level, mix and use a suitable amount of **Enamel**.
- To strengthen the white band level, mix and use a suitable amount of **White**.

# ACCENT.

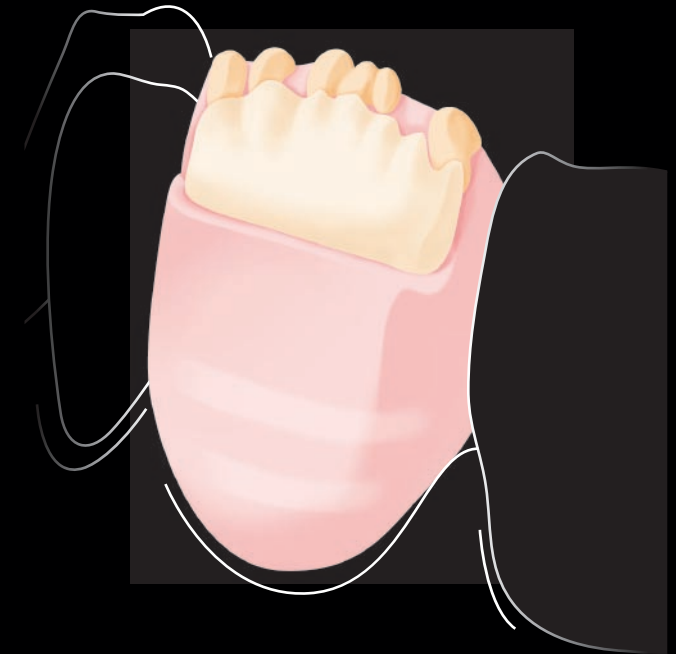
## STEP.3



- Opaque
- Dentine



- Opaque
- Dentine
- Mamelon-Orange



- Dentine
- Mamelon-Orange
- Mamelon-Vanilla



### STEP.3



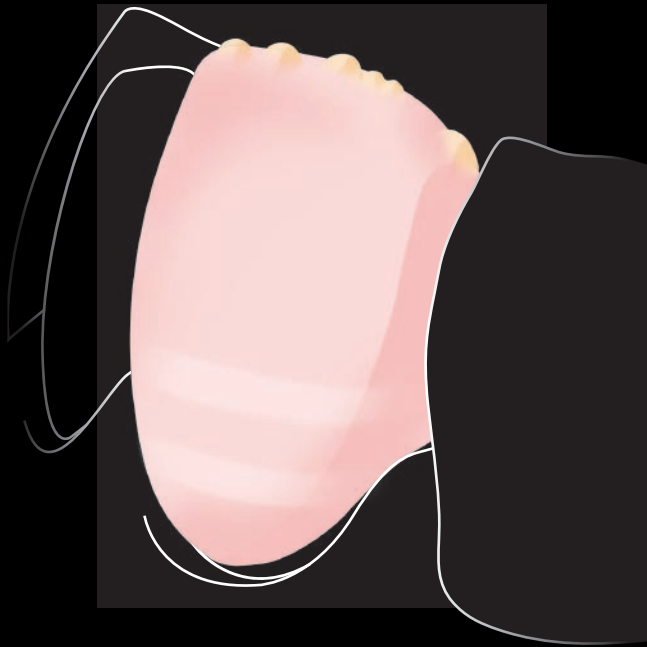
## Mamelon Accent

### STEP.3

- Conduct second cut back of **Dentine** at top 1/3 part, and form **Mamelon-Orange** on the tip part of mamelon, then form **Mamelon-Vanila** thinly.  
Tip) No problem if opaque layer appears at the second-cut-back.
- **Mamelon-Orange** is effective for opalescence and the reappearance of the opacity layer at the cutting edge of natural tooth dentine.
- **Mamelon-Vanila** is effective for the reappearance of the opacity layer at the central part of natural tooth dentine and the color-tone change at cutting edge area.

# ACCENT.

STEP.4



- Dentine
- Mamelon-Orange



- Dentine
- Mamelon-Orange
- Snow White



- Dentine
- Mamelon-Orange
- Snow White

STEP.4



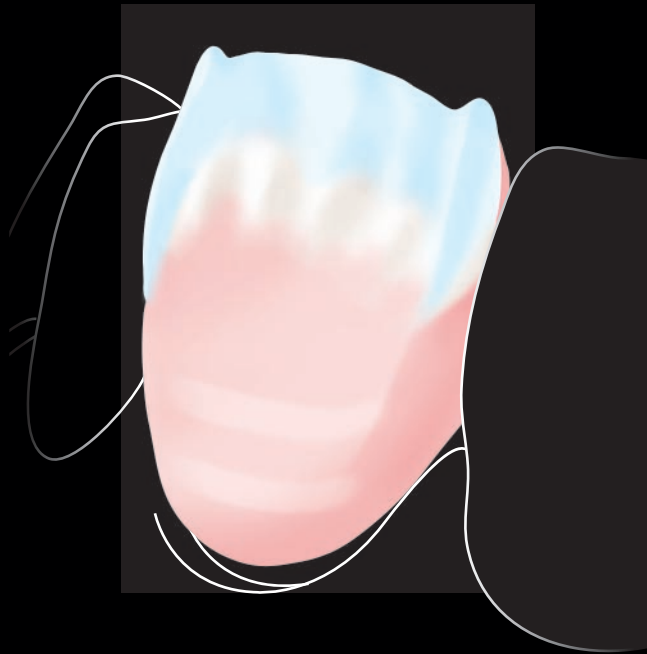
## Internal Accent

STEP.4

- Reform primary shape covering up by **Dentine**.
- Apply **Snow White** to express the bright enamel layer, then do the mamelon-forming of **Dentine** layer to build the final dentine shape.

# ACCENT.

STEP.5



- Dentine
- Snow White
- Opal 1

## Opal Accent

STEP.5



STEP.5

- Form **Opal 1** at the top and valley of mamelon-form to express the transparent layer.

STEP.5



Reflection light



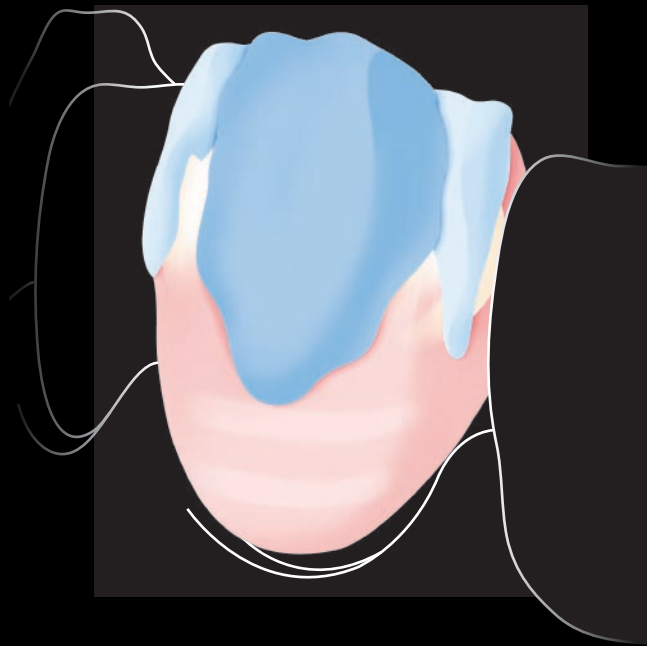
Transmission light

## Opalescence

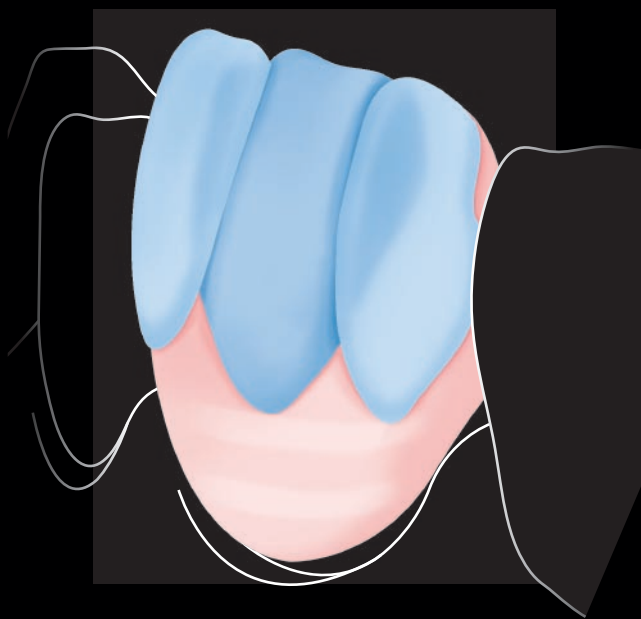
- Able to express the opalescence, which is pale blue color under reflection light and orange color under transmission light.

# ACCENT.

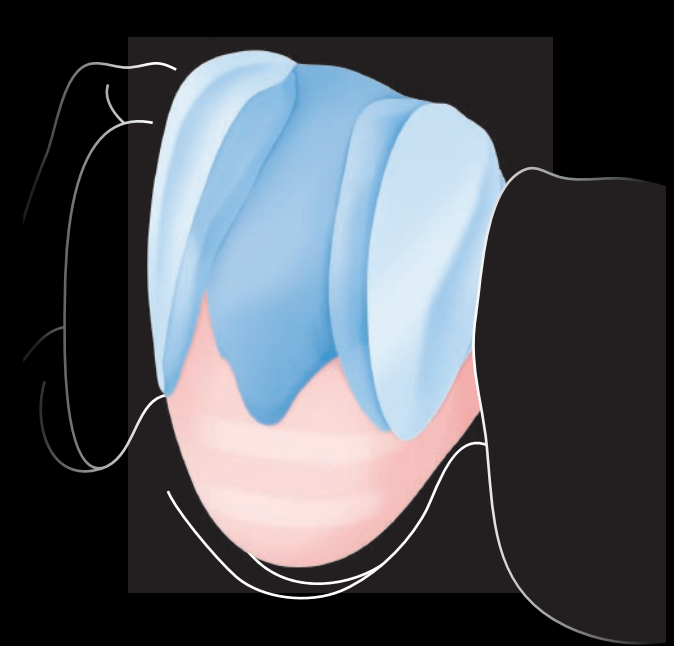
## STEP.6



- Dentine
- Opal 1
- E-3

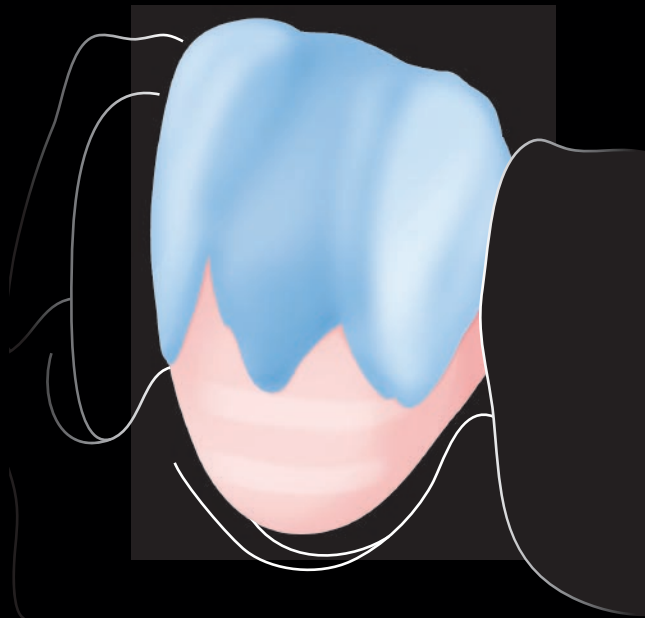


- Dentine
- E-3
- E-2



- Dentine
- E-3
- E-2
- E-1

STEP.6

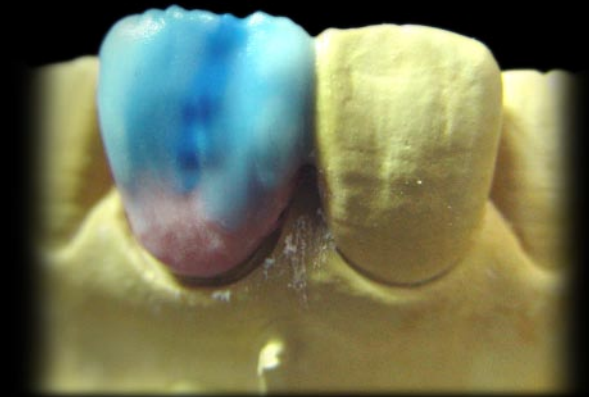


- Dentine
- E-1
- E-3
- E-2

## Enamel

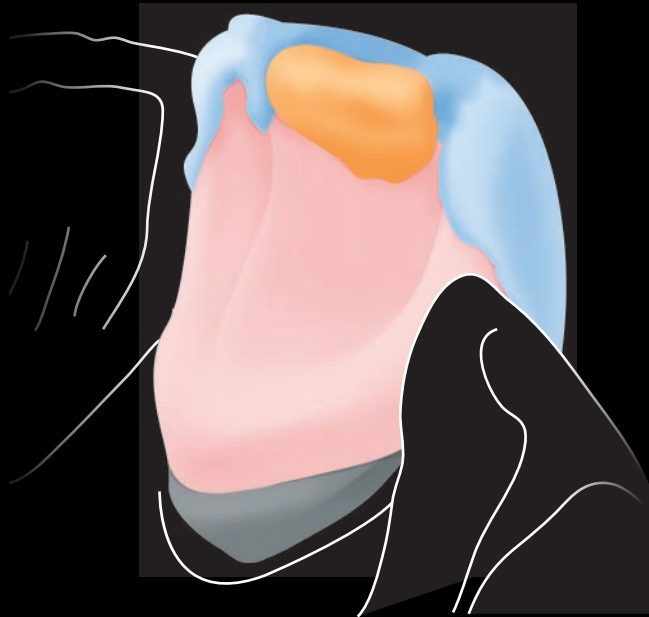
STEP.6

- Use three different kinds of **Enamel**, which have different brightness and chroma, to add the change of transparency on enamel layer.
- In case base shade of enamel color tone is **E-2** or **E-1**, use **Snow White** and **White** which are whitish type
- Accent having different transparency express the transparency of enamel.



# ACCENT.

## STEP.7



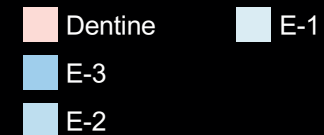
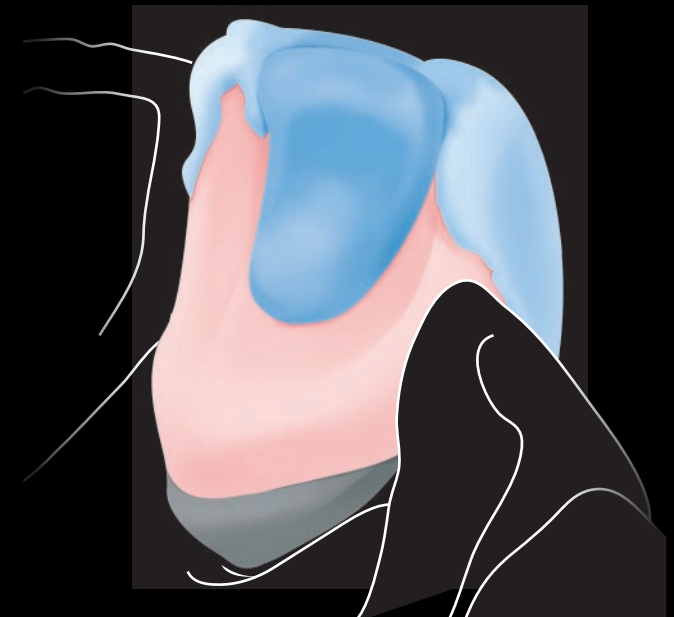
## Internal Orange Accent

### STEP.7

- Use **T-Amber** on the central incisal part of lingual side as the expression of amber color.

Then form the three kinds of **Enamel** on it as well as labial side to express the gradation of brightness and chroma.

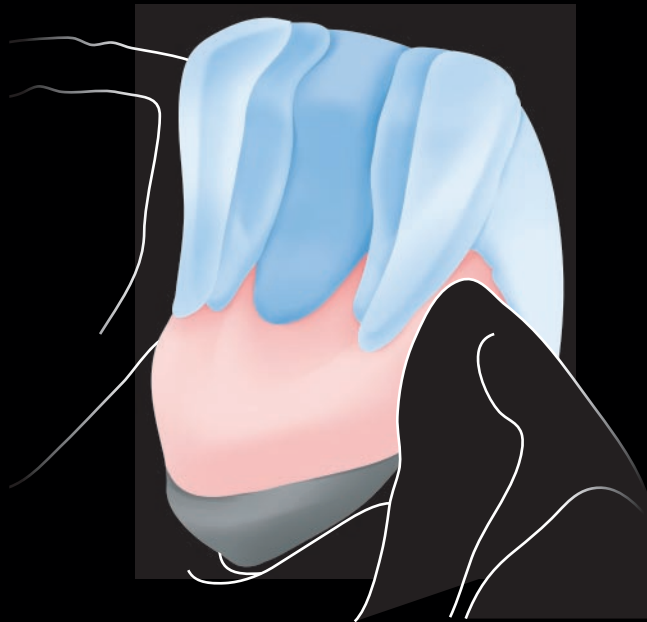
**T-Amber** is the more vivid orangish transparent color than **T-Buff** to express the orangish transparent color of front and posterior tooth.



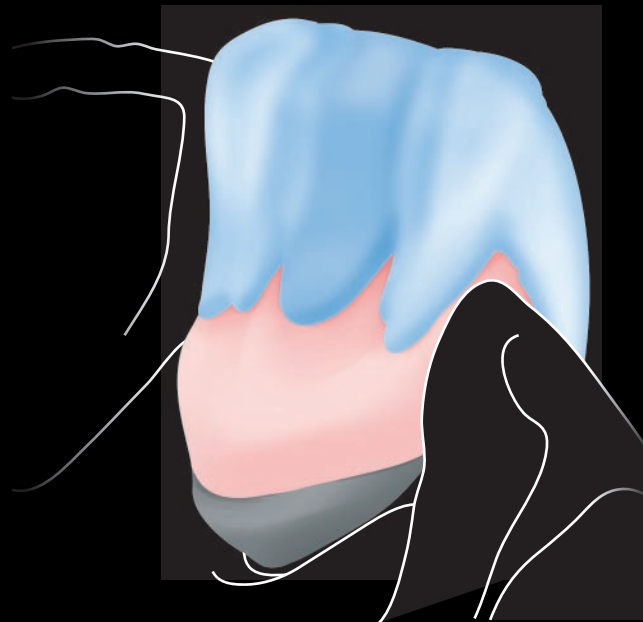


# FRONT TOOTH (YOUNG AGE) TECHNIQUE

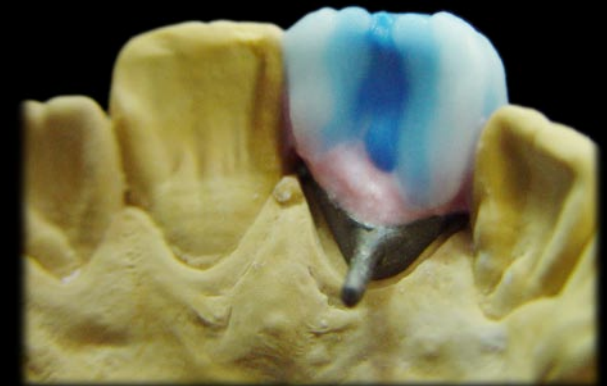
STEP.7



- Dentine
- E-1
- E-3
- E-2

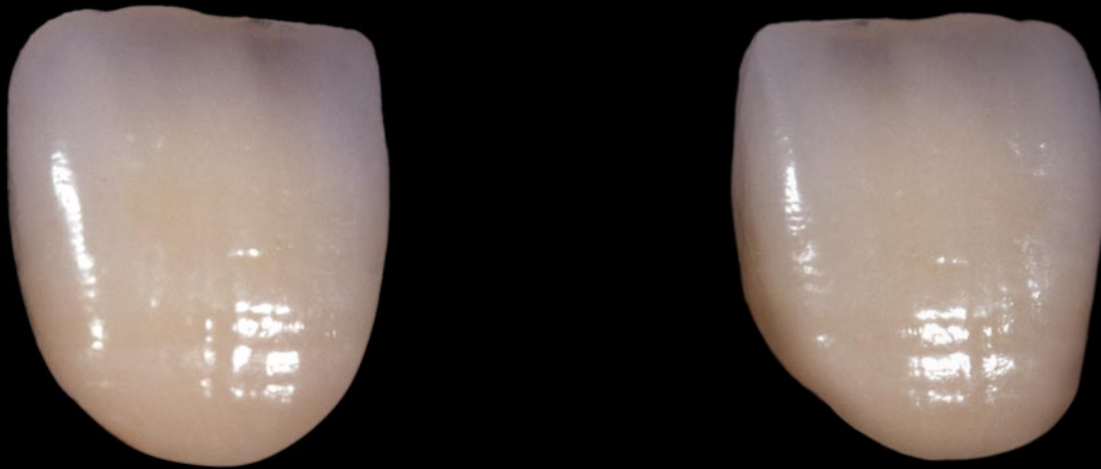


- Dentine
- E-1
- E-3
- E-2



Using these Accent porcelain makes it possible to express the same tone of natural tooth.





**Finished Goods**

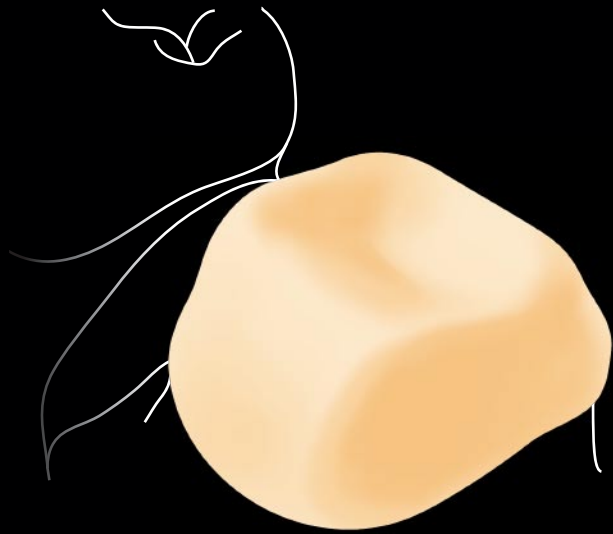




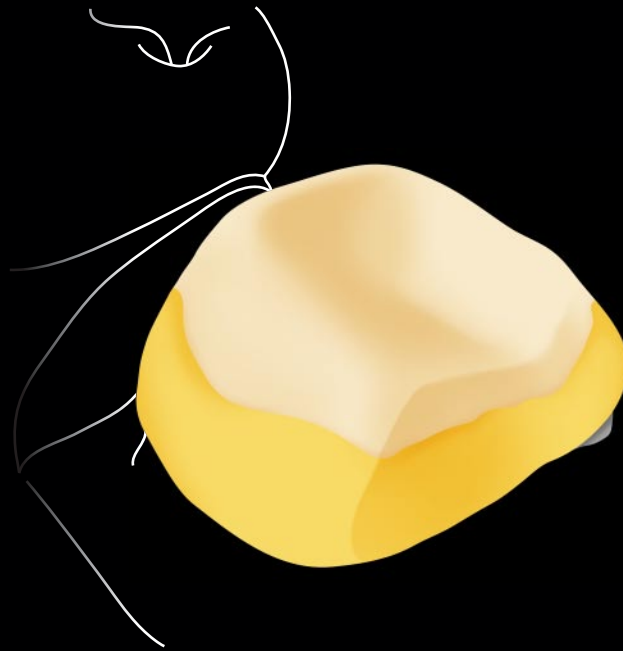
ACCENT.

# ACCENT.

STEP.1

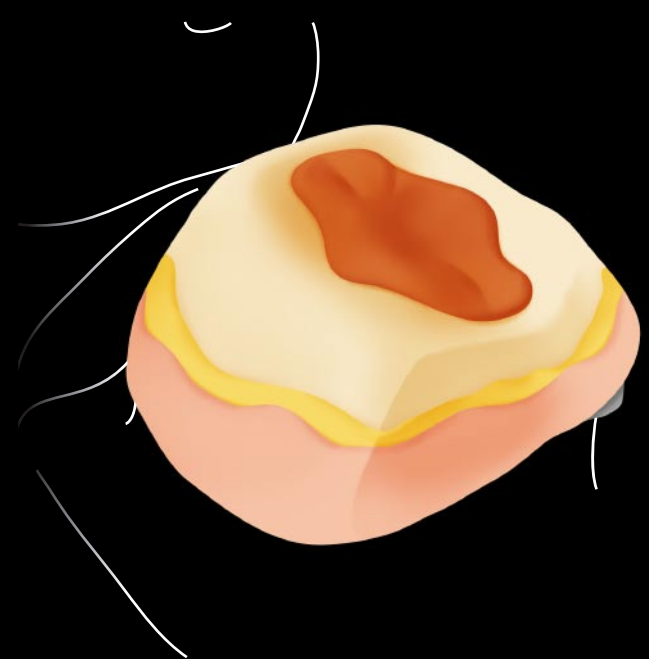


■ Opaque



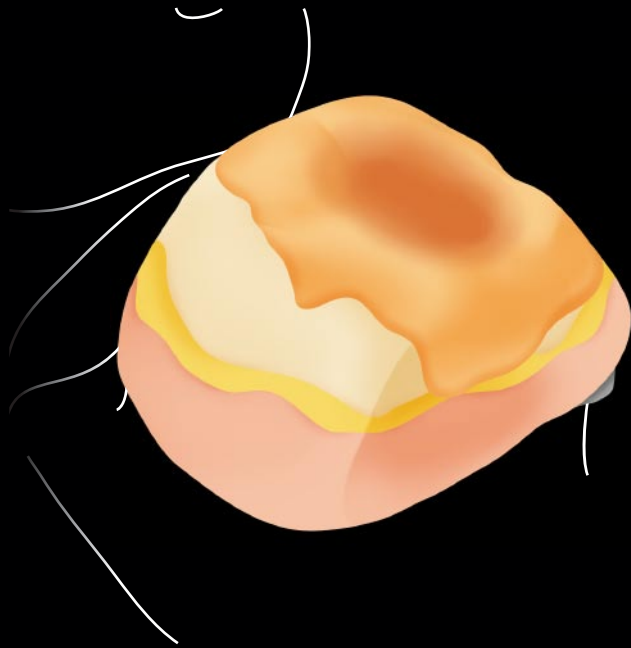
■ Opaque  
■ Opaque Dentine

STEP.2



■ Opaque  
■ Opaque Dentine  
■ T-Salmon  
■ Occlusal-Brown

STEP.2



- Opaque
- Opaque Dentine
- T-Salmon
- Occlusal-Brown
- Occlusal-Orange

## Internal Accent

STEP.2

- Form **T-Salmon** on cervical area, then use **Occlusal-Brown** on the central part of occlusal surface color in layers, and **Occlusal-Orange** on the whole part of occlusal surface as the foundation .



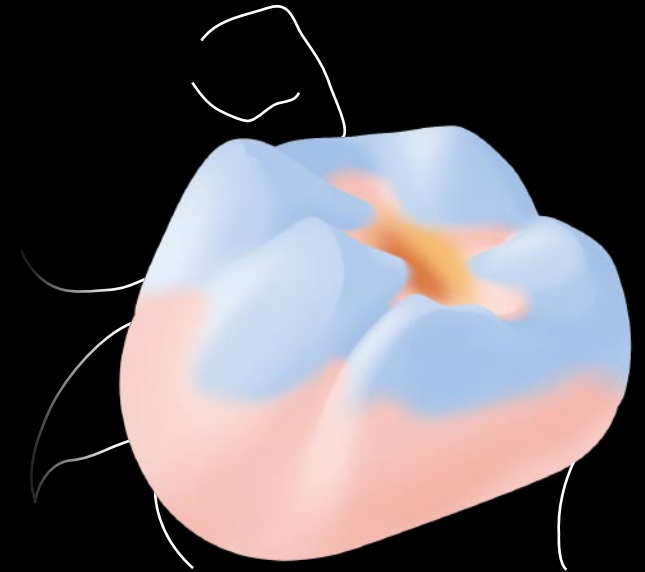
## STEP.3



■ Dentine



■ Dentine ..... Cut Back



■ Dentine  
■ Enamel



STEP.3

## Enamel

STEP.3

- Cut back after reforming primary shape covering up by **Dentine**, then form **Enamel** to avoid the central part of occlusion.



STEP.4



- Dentine
- Enamel
- Occlusal-Enamel

## Occlusal-Enamel Accent

STEP.4

- **Occlusal-Enamel** is effective for the expression of orangish enamel color which is characteristic of posterior occlusal surface. In forming, make the shape of occlusal surface.

STEP.4



STEP.5



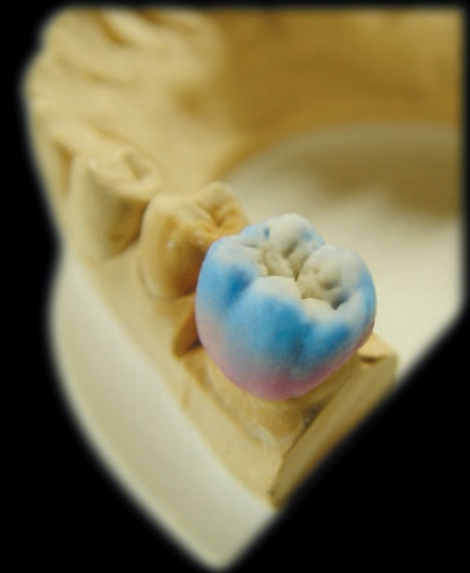
-  Dentine
-  Enamel
-  Occlusal-Enamel
-  Snow White

## White Accent

STEP.5

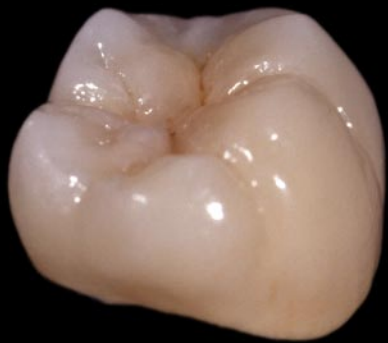
- Use **Snow White** for the expression of whitish color which can be seen on the crest of occlusal surface.

STEP.5



Using these Accent porcelains makes it possible to express the color tone of posterior tooth with the sense of being alive.





**Finished Goods**





ACCENT.

# ACCENT.

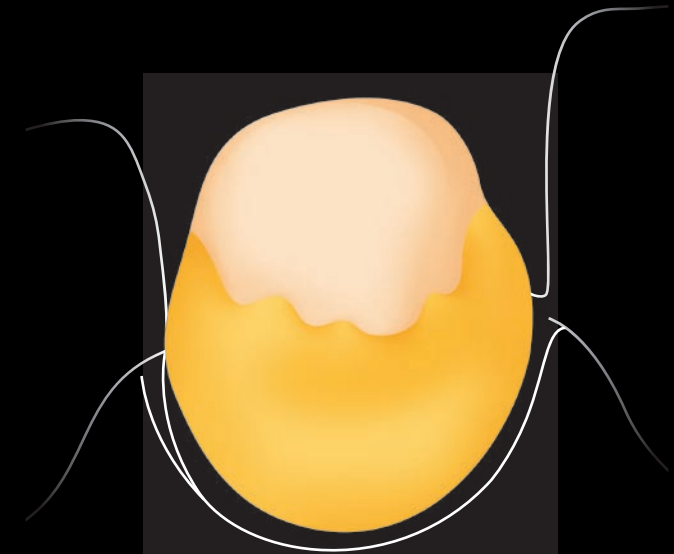
STEP.1



STEP.1 Cervical Accent

- Use for supplementing chroma near cervical area where porcelain-forming layer is thin.

STEP.1



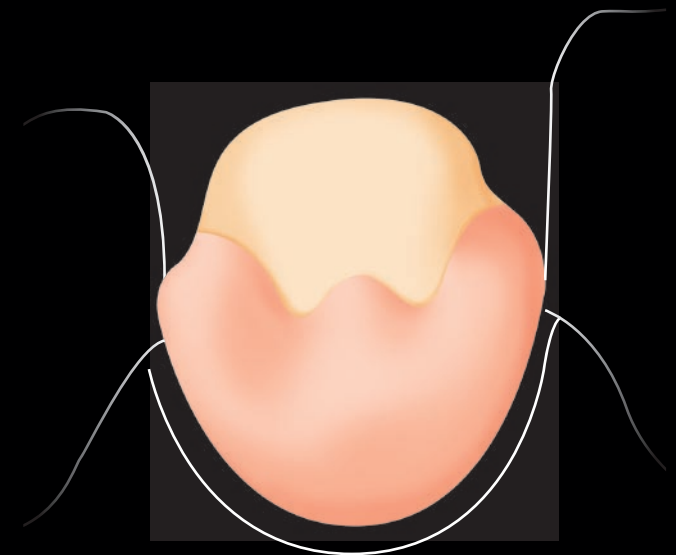
- Opaque
- Opaque Dentine



STEP.2



STEP.2



STEP.2

- Form **T-Salmon** at cervical area once, and express the reddish transparency near cervical area.

- Opaque
- T-Salmon

# ACCENT.

STEP.3

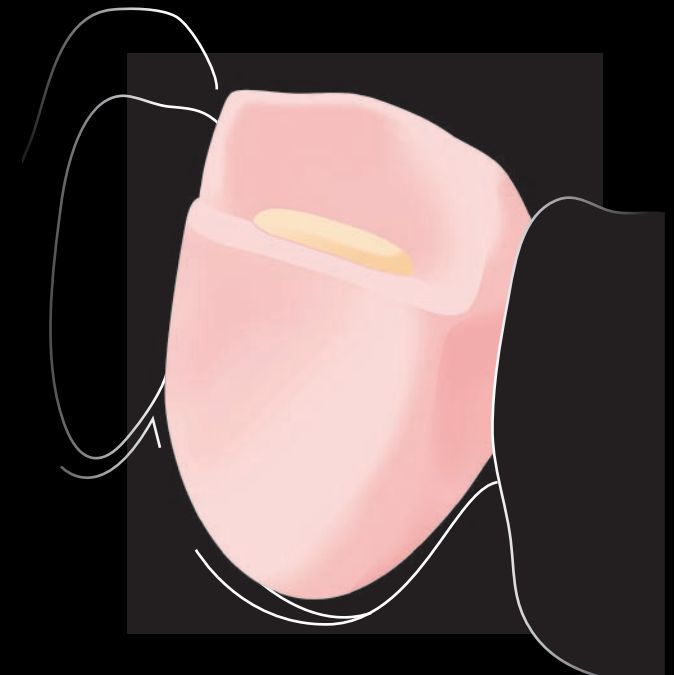


## Cut Back

### STEP.3

- Reform primary shape covering up by **Dentine**, and cut back the surface layer to form enamel layer. Then cut back vertically at the top to express the opacity layer.

### STEP.3



- Opaque
- Dentine

# ACCENT.

STEP.4

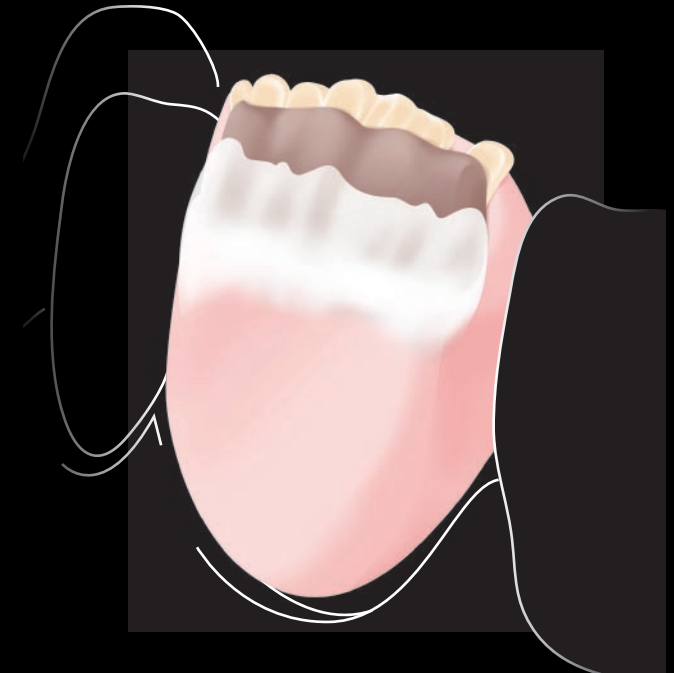


## Internal Accent

**STEP.4** Expression of opacity layer, transparence layer and high brightness layer which are seen at the cutting edge of old age

- Mix and form **Mamelon-Orange** and **Mamelon-Vanilla** in the ratio of 1:1 to express the orangish opacity layer at cutting edge.
- Then, cover mamelon part by using **T-Gray** and **T-Amber** mixed in the ratio of 1:1 to express the grayish transparent layer.
- Lastly, use **Snow White** and **White** in the ratio of 3:1 to express the whitish high brightness layer.

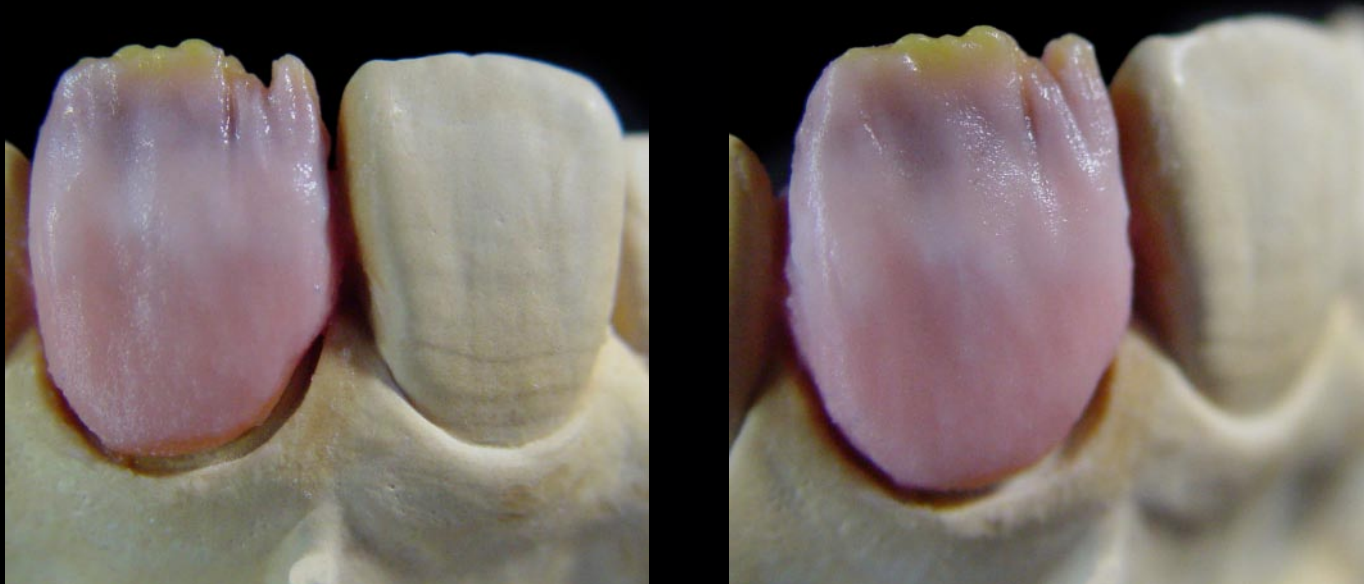
STEP.4



- Dentine
- Snow White+White
- Mamelon-Orange+Mamelon-Vanilla
- T-Gray+T-Amber

# ACCENT.

STEP.5

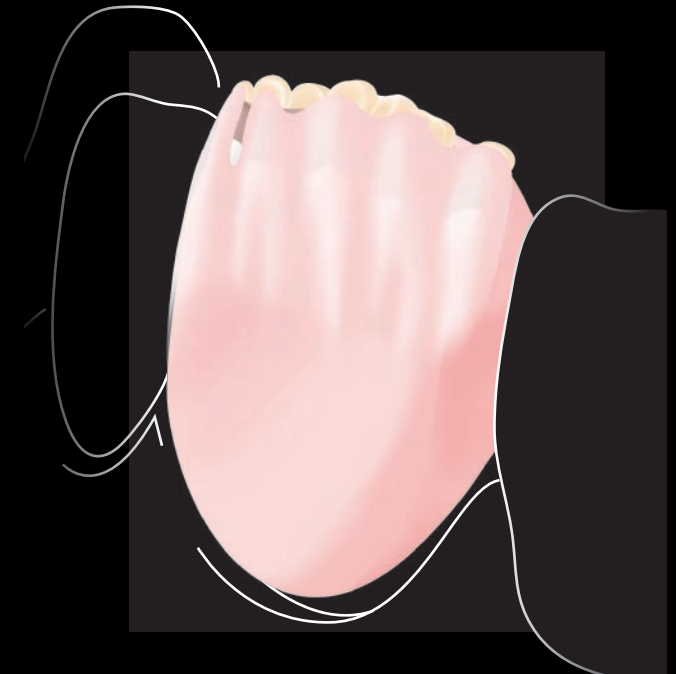


## Dentine Shape

### STEP.5

- Use **Dentine** with high transparency which is mixed Dentine and **T-Clear** in the ratio of 1:3 at cutting edge, and cover Internal Accent of STEP4, then form dentine shape.

### STEP.5



- Dentine
- Dentine+T-Clear
- Mamelon-Orange+Mamelon-Vanilla
- T-Gray+T-Amber

STEP.6

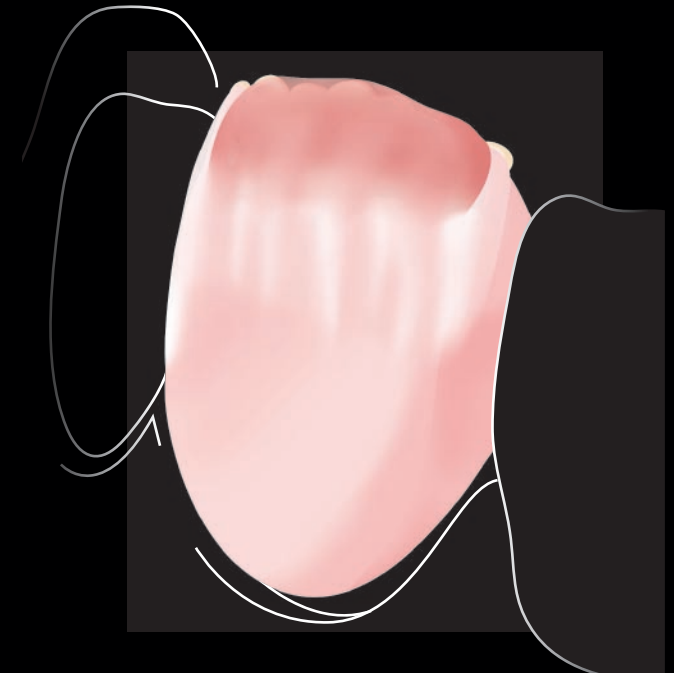


## Opal Translucent

STEP.6

- Form **Opal Amber** to express the amber color transparency at cutting edge of dentine.

STEP.6



- Dentine
- Opal Amber
- Mamelon-Orange+Mamelon-Vanilla
- Dentine+T-Clear



STEP.7

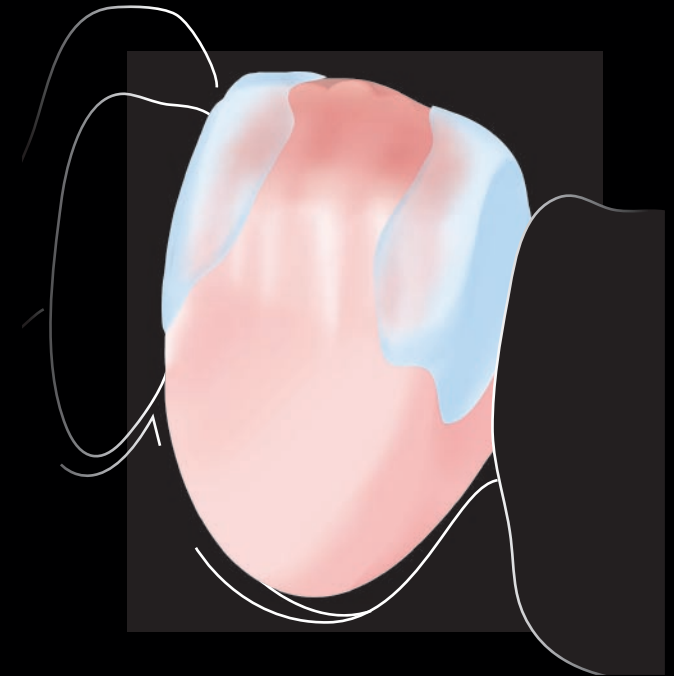


## Opal 1

STEP.7

- Form **Opal 1** to express bluish transparent layer at both proximal surface of tooth crown.

STEP.7

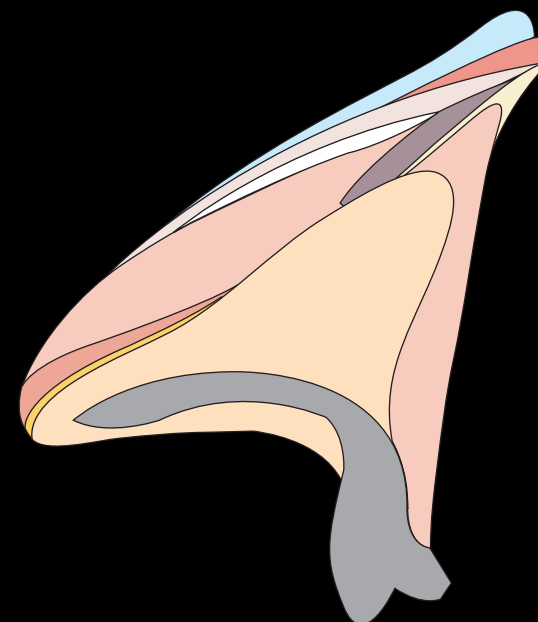


- Dentine
- Dentine+T-Clear
- Opal Amber
- Opal 1

# ACCENT.



- Opaque
- Opaque Dentine
- T-Salmon
- T-Gray+T-Amber
- Mamelon-Orange+Mamelon-Vanilla
- Dentine
- Snow White
- Dentine+T-Clear
- Opal Amber
- Opal 1



STEP.8



## SPRING OUT Stain

Original staining technique representing natural tooth color seems spring water flow

### STEP.8 Internal Staining

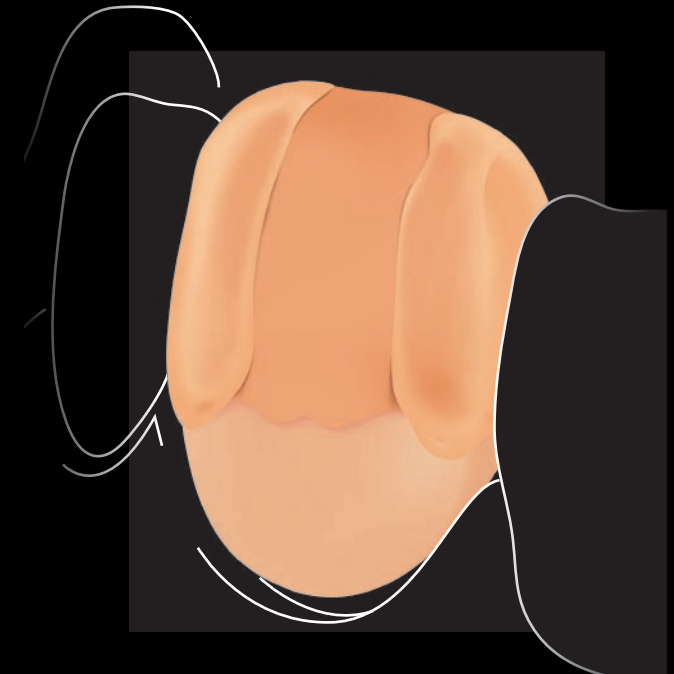
- Use Stain Orange, **Light Orange** proximal surface area and **Brown** to raise the chroma at cervical or contact area.
- Use **Stain Milky** to express the crack.
- Use **Stain Dark Brown** to express hair-line.

# ACCENT.

STEP.9



### STEP.9



#### STEP.9 Expression of the amberish gradation which is characteristic of tooth enamel at old age

- Use mixture of **T-Buffer** and **T-Clear** at random ratio to express the gradation of amberish transparency toward cervical area.
- Use **Opal-Enamel E-3** and **Opal Amber** in the ratio of 3:1 at the central cutting edge.
- Use **Opal-Enamel E-2** and **Opal Amber** in the ratio of 3:1 to express the gradation of the amberish enamel color toward the proximal surface of cutting edge.

Tip) mixing ratio is different depending on cases.

- Dentine (T-Buffer+T-Clear) : T-Buffer + T-Clear
- Opal Enamel E-3 + Opal Amber (3:1)
- Opal Enamel E-2 + Opal Amber (3:1)



**Finished Goods**

## FRONT TOOTH (OLD AGE) TECHNIQUE



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